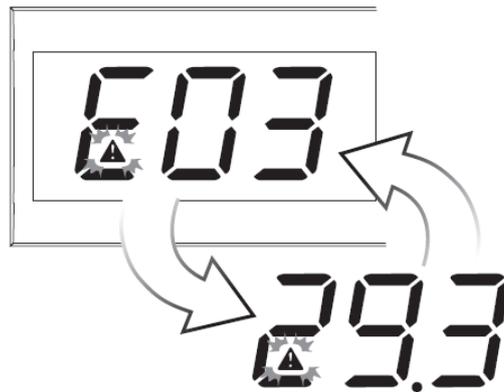


Error codes for Seifert IR33+ controller

The display shows either "OFF" or "EXX" with an icon flashing (triangle), alternating with the standard display. If more than one error occurs, these are shown in sequence on the display.



Code displayed	Description	Solutions
OFF	Door open	Close the enclosure door and check the door contact switch. If no door contact switch is used and c68=0, bridge terminals T1 and T2.
	Incorrect phase sequence (3-phase units only)	Displayed on power-up. Check phase sequence.
▲ E01	Probe B1 fault	Check probe connections
▲ E02	Probe B2 fault	Check probe connections
▲ E04	High temperature alarm	The measured temperature has exceeded the threshold P26. Check rating of the cooling unit. Clean air filters, condenser; check fans' and compressor's correct operation. Contact service.
▲ E05	Low temperature alarm	The measured temperature has fallen below the threshold P25.
▲ E07 / E08	Controller error	Contact service.